

# SOUTH PRODUCTION NOTES

September 21, 2014  
Afternoon Shift

**BASF EMPLOYEES**  
83 Last Recordable  
444 Last Lost Time

Continue to Record Fines on Green Sheet

## **#1 MED / AI-4190:**

Make 2 batches and take samples to the lab to be tested on Saturday morning.

Midnight shift: Per Kirk, the earliest we can have someone work on #1 dryer gas valve is Sunday morning (Dave Crissman from IMC). Unless someone available to work this sooner, we will hold until Sunday.

Day shift: Still down-IMC addressing issues.

Afternoon shift:

## **#1 RC / Maintenance work:**

Down-Work scheduled on calciner the weeks of 9/22 and 9/29.

Midnight shift: Down

Day shift: Down

Afternoon shift:

Exhaust to

## **#2 MED line / Cu-0860:**

Continue. Add in the wet mix. Continue with the Bindzil 2034, SAP # 50363317).

Midnight shift: Continue

Day Shift: Continued.

Afternoon Shift:

## **#2 RC/ Cu-0860:**

Continue to feed the calciner.

Midnight Shift: Continue

Day Shift: Continued.

Afternoon shift:

Exhaust to F1

### **#3 MED / D-1794:**

Continue On. Continue. Add in the wet mix from the cart and any drums as we go.

Grease the end seals once a shift. Lot 42/Bags 7-9 will be remade at end of run- B Grodecki.

Midnight Shift: Continue

Day shift: Continued.

Afternoon Shift:

### **#3 RC / D-1794:**

Continue when feed is available.

Midnight shift: Continued for most of night, stopping feed to calciner (last bag, build feed)

Day shift:

Afternoon Shift:

**Need to exhaust to CTO**

### **New Pfaudler / D-1145 SNAP/V-2045 Next:**

Done. All carts are cleaned and taken back to the harrop kiln storage area.

Midnight shift: Cleaning pfaudler

Day shift: No activity.

Afternoon Shift:

### **National Dryer / D-1145 SNAP:**

Will need to vacuum the dryer in preparation for soda blasting Monday.

Midnight Shift: No activity. Will finish clean-up later Sunday for Monday soda blasting

Day shift: Need to finish cleaning today.

Afternoon Shift:

### **#4 RC / D-1145 SNAP:**

Completed/ Need to clean entrance and discharge to inspect calciner.

Midnight Shift: Suntron pulled and tube entrance looks pretty dirty (green chrome ring). Will need to discuss with production team on moving forward (clean, or pull tube and replace)

Day shift: No activity.

Afternoon Shift:

**Exhaust to 4A DC**

### **#5 RC / Cu-3818:**

Continue to feed. W.O.W. for inspection of the 5A roto-lock (possibly worn paddles). (RS 9/8/14) – When run is complete. Hold for instructions from

Bodmann. Cu 3818 should be next. Copper Carbonate-do not use World Metals.

Midnight Shift: Continue

Day shift: Continued.

Afternoon shift:

**Exhaust to 5A DC**  
**Abbe Blender / 5206:**

**ONLY run Abbe on off shifts and weekends.**

Midnight shift: Continue. Several empty buggies remain. Need dryer repaired to continue

Day shift:

Afternoon Shift:

**#6 RC / D-5206**

**Continue when we have feed and can run the Abbe.**

Midnight shift: No activity as dryer would not stay lit. IMC arriving Sunday morning to work on #1 dryer...will have them look at #6 as well.

Day Shift:

Afternoon shift:

**Exhaust to Sly Scrubber**

**Tower 3 / Cu-1986:**

Continue On. Tower 3 will be unloaded if we have enough line space and will need washed out.

Midnight Shift: Hold

Day shift:

Afternoon shift:

**Tower 6 / Cu-0860:**

Continue on. Will hold until we get more drum liners in.

Midnight Shift: Hold

Day shift:

Afternoon shift:

**North Screener / Cu-1986:**

Continue On.

Midnight shift: Hold...waiting for drum liners

Day shift:

Afternoon shift:

**South Screener / Cu 0860 :**

Continue On.

Midnight shift: Hold...waiting for drum liners

Day shift:

Afternoon Shift:



**#2662 (west) Pill Machine / AI-3915 T 5/32:**

Midnight shift: Continue

Day Shift: Continued.

Afternoon shift:

**#2664 (east) Pill Machine / AI-3915 T 5/32:**

Midnight shift: Continue

Day shift: Continued.

Afternoon shift:

**Old Pfaudler / Clean for D-1795:**

Hold, D-1795 impregs coming soon

Midnight Shift: Hold

Day Shift: Hold

Afternoon shift: Hold

**PK Blender / Selexsorb next:**

We are going to start making the Selexsorb. Weigh all the bags off the PK.19 of 25 batches made of 3915 pill mix-we will make later, DC bag-house pressure drop issues are resolved-monitor.

Midnight Shift: Continue

Day shift: Continued.

Afternoon shift:

**TK #2 / V-2010:**

NOTE: all tunnel kiln personnel need to remove their belongings from their respective TK Racal lockers. Chuck Evans will have new Racal/PAPR lockers assigned to TK operators by the PPE shelves in building 17. See Chuck or your GL for details.

Midnight shift: Continue. Was advised that drum #18 had oxidized interior (rust). Pics taken and sent to Bill Grodecki...waiting for his instructions regarding this drum.

Day Shift: Continued.

Afternoon shift:

**TK #4 / Cu 0540 next (Sterotex screening for now):**

This kiln is off.

Midnight shift: No activity

Day Shift:

**Afternoon shift:**

**Building 27 Belt Filter / S1-S1 trial:**

**No activity. The ceilings in building 27 will be painted next week everywhere but the horne machine area.**

**Midnight shift: No activity. Will continue moving stuff on day shift**

**Day shift: No activity-finished clean up for painting on Monday.**

**Afternoon Shift:**

**Priorities 1 through 10 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.**

**1) Reduction Towers**

**2) Reduction Tower Screeners (if liners arrive)**

**3) #3 Line/#3RC**

**4) South PK**

**5) #1 Line**

**6) #2 Line/#2RC**

**7) #5 RC**

**8) West Pfaudler clean up & V-2045 soln make up**

**9) #4 RC, Clean up for Selexsorb AS**

**10) Horne Tabletting**

**11) Abbe/#6RC**

**To-Do items:**

**Cu-0860 inserts can be placed in the oven in B-31 lab for 2 hours then poke out inserts with paperclip-per Bob Priscak. (keep working on these)**

**Monday, 9/22/14, they will be painting the ceiling/walls in Building 27. They will start by Tank 107.**